



**HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.2165-.3543)**

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
5.5MM	.2165	1-1/4	5	6	.2075	<a href="#">RR60732</a>	<a href="#">RR61008</a>
7/32	.2188	1-1/4	5	6	.2075	<a href="#">RR60733</a>	<a href="#">RR61009</a>
#2	.2210	1-1/2	6	6	.2173	<a href="#">RR60734</a>	<a href="#">RR61010</a>
#1	.2280	1-1/2	6	6	.2173	<a href="#">RR60735</a>	<a href="#">RR61011</a>
A	.2340	1-1/2	6	6	.2265	<a href="#">RR60736</a>	<a href="#">RR61012</a>
15/64	.2344	1-1/2	6	6	.2265	<a href="#">RR60737</a>	<a href="#">RR61013</a>
6.0MM	.2362	1-1/2	6	6	.2265	<a href="#">RR60738</a>	<a href="#">RR61014</a>
B	.2380	1-1/2	6	6	.2329	<a href="#">RR60739</a>	<a href="#">RR61015</a>
C	.2420	1-1/2	6	6	.2329	<a href="#">RR60740</a>	<a href="#">RR61016</a>
D	.2460	1-1/2	6	6	.2329	<a href="#">RR60741</a>	<a href="#">RR61017</a>
O/U	.2490	1-1/2	6	6	.2405	<a href="#">RR60742</a>	<a href="#">RR61018</a>
1/4	.2500	1-1/2	6	6	.2405	<a href="#">RR60743</a>	<a href="#">RR61019</a>
O/U	.2510	1-1/2	6	6	.2405	<a href="#">RR60744</a>	<a href="#">RR61020</a>
6.5MM	.2559	1-1/2	6	6	.2405	<a href="#">RR60745</a>	<a href="#">RR61021</a>
F	.2570	1-1/2	6	6	.2485	<a href="#">RR60746</a>	<a href="#">RR61022</a>
G	.2610	1-1/2	6	6	.2485	<a href="#">RR60747</a>	<a href="#">RR61023</a>
17/64	.2656	1-1/2	6	6	.2485	<a href="#">RR60748</a>	<a href="#">RR61024</a>
H	.2660	1-1/2	6	6	.2485	<a href="#">RR60749</a>	<a href="#">RR61025</a>
I	.2720	1-1/2	6	6	.2485	<a href="#">RR60750</a>	<a href="#">RR61026</a>
7.0MM	.2756	1-1/2	6	6	.2485	<a href="#">RR60751</a>	<a href="#">RR61027</a>
J	.2770	1-1/2	6	6	.2485	<a href="#">RR60752</a>	<a href="#">RR61028</a>
K	.2810	1-1/2	6	6	.2485	<a href="#">RR60753</a>	<a href="#">RR61029</a>
9/32	.2812	1-1/2	6	6	.2485	<a href="#">RR60754</a>	<a href="#">RR61030</a>
L	.2900	1-1/2	6	6	.2792	<a href="#">RR60755</a>	<a href="#">RR61031</a>
M	.2950	1-1/2	6	6	.2792	<a href="#">RR60756</a>	<a href="#">RR61032</a>
7.5MM	.2953	1-1/2	6	6	.2792	<a href="#">RR60757</a>	<a href="#">RR61033</a>
19/64	.2969	1-1/2	6	6	.2792	<a href="#">RR60758</a>	<a href="#">RR61034</a>
N	.3020	1-1/2	6	6	.2792	<a href="#">RR60759</a>	<a href="#">RR61035</a>
O/U	.3115	1-1/2	6	6	.2792	<a href="#">RR60760</a>	<a href="#">RR61036</a>
5/16	.3125	1-1/2	6	6	.2792	<a href="#">RR60761</a>	<a href="#">RR61037</a>
O/U	.3135	1-1/2	6	6	.2792	<a href="#">RR60762</a>	<a href="#">RR61038</a>
8.0MM	.3150	1-1/2	6	6	.2792	<a href="#">RR60763</a>	<a href="#">RR61039</a>
O	.3160	1-1/2	6	6	.2792	<a href="#">RR60764</a>	<a href="#">RR61040</a>
P	.3230	1-1/2	6	6	.2792	<a href="#">RR60765</a>	<a href="#">RR61041</a>
21/64	.3281	1-1/2	6	6	.2792	<a href="#">RR60766</a>	<a href="#">RR61042</a>
Q	.3320	1-1/2	6	6	.2792	<a href="#">RR60767</a>	<a href="#">RR61043</a>
8.5MM	.3346	1-1/2	6	6	.2792	<a href="#">RR60768</a>	<a href="#">RR61044</a>
R	.3390	1-1/2	6	6	.2792	<a href="#">RR60769</a>	<a href="#">RR61045</a>
11/32	.3438	1-1/2	6	6	.2792	<a href="#">RR60770</a>	<a href="#">RR61046</a>
S	.3480	1-3/4	6	6	.3105	<a href="#">RR60771</a>	<a href="#">RR61047</a>
9.0MM	.3543	1-3/4	7	6	.3105	<a href="#">RR60772</a>	<a href="#">RR61048</a>



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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Speeds, feeds & tech info pages 497-498.